



L-Sealer Centerfolded Film Size Estimating Chart

Package Height	*** Roll Width Sizes																														Maximum Film Widths:		
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	Econo L-Sealers	Wide L-Sealers	
8"	Are Rounded																															- 19"	- 24"
7.5"	Up To The Next																															- 34"	- 44"
7"	Inch Where																																
6.5"	Necessary																																
6"																																	
5.5"																																	
5"																																	
4.5"																																	
4"																																	
3.5"																																	
3"																																	
2.5"																																	
2"																																	
1.5"																																	
1"																																	



To Calculate Estimated Per Package Cost For Manual And Semi-Automatic L-Sealers Use The Following Formulas:

1) CENTERFOLDED FILM - WIDTH OF ROLL OF FILM:

- (Product Width) PLUS (Product Height) PLUS 2" (for scrap) when the package height is between 0-2.5"
- (Product Width) PLUS (Product Height) PLUS 2.5" (for scrap) when the package height is between 2.5"-4.5"
- (Product Width) PLUS (Product Height) PLUS 3" (for scrap) when the package height is over 4.5"

2) CUT OFF FILM LENGTH - FILM GOING ACROSS FRONT SEAL BAR:

- (Product Length) PLUS (Product Height) PLUS 1" (for sealing) when the package height is between 0-2.5"
- (Product Length) PLUS (Product Height) PLUS 1.5" (for sealing) when the package height is between 2.5"-4.5"
- (Product Length) PLUS (Product Height) PLUS 2" (for sealing) when the package height is over 4.5"

3) FILM USAGE - To calculate the amount of film used per package-

- multiply the Film Width (#1 above) by the Cut Off (#2 above) by 2. This will provide you with the total film usage-per-package in square inches.
(CF Width x Cut Off) x 2 = Film Usage Per Package

4) PER PACKAGE COST - To calculate the "film cost per package" first determine the cost per square inch of the specific film being used. Then multiply the cost per square inch by the film usage (#3 above)

The above chart and formulas are provided as a "rule of thumb" to estimate film size and film usage per package. REMEMBER, actual sizes can only be determined after running the machinery under normal production conditions. THEREFORE, one should be cautious when ordering film and order in minimum quantities until actual sizes are determined.

Example

Product Size: 18"L x 9.5"W x 2.5"H

FILM WIDTH - FROM CHART = 15"

FILM CUTOFF = 18" + 2.5" + 1.5" = 22"

FILM USAGE = (15" x 22") x 2" = 660 SQ.IN.